



# CERTIFICATE OF ACCREDITATION

## The ANSI National Accreditation Board

Hereby attests that

**Astley Metrology**  
1553 Arona Road  
Irwin, PA 15642

Fulfills the requirements of

**ISO/IEC 17025:2017**

In the field of

**DIMENSIONAL MEASUREMENT**

This certificate is valid only when accompanied by a current scope of accreditation document.  
The current scope of accreditation can be verified at [www.anab.org](http://www.anab.org).

A handwritten signature in black ink, appearing to be 'J. Stine', is positioned above a horizontal line.

Jason Stine, Vice President

Expiry Date: 30 June 2025

Certificate Number: AD-2999



This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017.  
This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory  
quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).

**SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017**

**Astley Metrology**

1553 Arona Road  
 Irwin, PA 15642  
 Thomas Adams  
 724-861-5000

**DIMENSIONAL MEASUREMENT**

Valid to: June 30, 2025

Certificate Number: AD-2999

**3 Dimensional**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-) <sup>1</sup>	Reference Standard, Method, and/or Equipment
Dimensional Measurement 3D	X-axis: Up to 1 000 mm	(2.3 + 0.004 3L) μm	Coordinate Measuring Machine utilized as reference standard for Dimensional Measurements.
	Y-axis: Up to 1 200 mm	(2.3 + 0.004 4L) μm	
	Z-axis: Up to 600 mm	(2.3 + 0.004L) μm	

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 ( $k=2$ ), corresponding to a confidence level of approximately 95%.

Notes:

1.  $L$  = length in millimeters.
2. This scope is formatted as part of a single document including Certificate of Accreditation No. AD-2999.



Jason Stine, Vice President